



Cement Mill Test Report

Month of Issue: September 2024

Plant: Roberta Plant - Calera, AL
 Product: EcoStrong PLC Type IL (10) MS
 Silo: 17, 18J, 19, 20
 Manufactured: August 2024

ASTM C595 and AASHTO M 240 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS		
Item	Spec limit	Test Result	Item	Spec limit	Test Result
Rapid Method, X-Ray (C114)			Air content of mortar (%) (C185)	12 max	7
SiO ₂ (%)	---	18.0	Blaine Fineness (m ² /kg) (C204)	---	430
Al ₂ O ₃ (%)	---	4.2	Fineness, No. 325 sieve, (% retained) (C430)	---	4.4
Fe ₂ O ₃ (%)	---	3.0	Density of Cement (g/cm ³) (C188)	---	3.12
CaO (%)	---	62.4	Compressive strength (MPa, [PSI]) (C109)		
MgO (%)	---	3.3	1 day	---	15.1 [2180]
SO ₃ (%)	3.0 max *	3.0	3 days	13.0 [1890] min	27.4 [3970]
Loss on ignition (%)	10.0 max	6.0	7 days	20.0 [2900] min	36.7 [5320]
Na ₂ O _{Eq} of Base Cement(%)	---	0.45 §	28 days (previous month's data)	25.0 [3620] min	49.5 [7170]
CO ₂ (%)	---	5.0	Time of setting (minutes)		
Limestone (%)	5 to 15	11.0	Vicat Initial (C191)	45 - 420	124
CaCO ₃ in Limestone (%)	70 min	91	3 Days Heat of Hydration (kJ/kg, [cal/g]) (C1702)		198 [47]
Inorganic Process Addition	---	1.0	Mortar Bar Expansion (%) (C1038)	0.020 max	0.012
Baghouse Dust			(previous month's data)		
Optional Chemical Information:			Physical Requirements for Blended Cements With Special Properties:		
Sulfate Resistance (% Expansion) (C1012)			0.10 max	0.06 at 180 days	

--- Not applicable

* May exceed 3.0% SO₃ maximum based on our Test Method C1038 results of < 0.020 % expansion at 14 days.

§ Please refer to ASTM C1778 or AASHTO R 80 for guidance on reducing the risk of alkali aggregate reaction in concrete.

We certify that the above described cement at the time of shipment meets the chemical and physical requirements of applicable standards of ASTM C595, AASHTO M 240, ASTM C1157 GU, ALDOT, AHTD, FDOT Section 921, GDOT, KYTC, LaDOTD, MDOT, NCDOT Specifications for Type IL, ODOT, PennDOT, SCDOT, TDOT, VDOT

Argos USA - Roberta Plant
8039 HWY 25, Calera, AL 35040

Certified By:

Paul Cunningham - Quality Manager
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